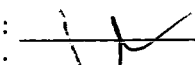
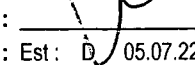


Date: Monday, 02/10/2006 9:27:09 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SADDLE KIT
Job Number : 24966	
Estimate Number : 10943	
P.O. Number : <i>N/A</i>	Part Number : K10004
This Issue : 02/10/2006 S.O. No. : <i>N/A</i>	Drawing Number : K10004 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : 22/03/2006 Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : 	Due Date : 01/12/2005 Qty: 1 Um: Each
Checked & Approved By : 	
Comment : Est : 05.07.22 Reformat; Added D3428-3 per CHG003KJ/J LM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels per PPP K10004 for D205-594-011/-013 CHG003

06-09-19

KJ

2.0	D205641011	GHW Kit
-----	------------	---------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

GHW Kit

Qty	Part Number	Description	Batch
<input checked="" type="checkbox"/> 2	D205-641-011	GHW Kit	<i>328086</i>

3.0	D2570	Bushing
-----	-------	---------



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description	Batch
<input checked="" type="checkbox"/> 32	D2570	Bushing	<i>328012 328480</i>

4.0	D2968041	Tow Ring
-----	----------	----------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
<input checked="" type="checkbox"/> 2	D2968-041	Tow Ring	<i>323761</i>

Date: Monday, 02/10/2006 9:27:09 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 24966

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D34283

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Placard

Pick:

Qty	Part Number	Description	Batch
✓ 1	D3428-3	Placard	B2 3733

6.0

D5951

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
✓ 2	D5951	Saddle	B2 3799

7.0

D5953

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
✓ 2	D5953	Saddle	B2 3814

8.0

D5955

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
✓ 2	D5955	Saddle	B2 3800

9.0

D5957

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
✓ 2	D5957	Saddle	B2 3815

Date: Monday, 02/10/2006 9:27:09 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 24966

Part Number: K10004

Job Number:



Seq. #:	Machine Or Operation:	Description :
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10.0	AN451A	Bolt
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
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✓ 16	AN4-51A	Bolt	M18432 10 mcp M101389 6 mcp
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11.0	AN515A	Bolt
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Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
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✓ 32	AN5-15A	Bolt	M19278 20 mcp M101780 12 mcp
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12.0	AN536A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

BOLT

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

✓ 2	AN5-36A	Bolt	M19073
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13.0	AN542A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
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✓ 2	AN5-42A	Bolt	M16762
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14.0	AN543A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

✓ 2	AN5-43A	Bolt	M18279
-----	---------	------	--------

Date: Monday, 02/10/2006 9:27:09 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 24966

Part Number: K10004

Job Number:



Seq. #:	Machine Or Operation:	Description :
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15.0	AN545A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-45A	Bolt	M10614

16.0	AN960JD516	Washer
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Comment: Qty.: 80.0000 Each(s)/Unit Total : 80.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
80	AN960JD516	Washer	M101369

17.0	AN9704	Washer
------	--------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN970-4	Washer	M100151

18.0	MS21042L4	Nut
------	-----------	-----



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
18	MS21042L4	Nut	M19099

19.0	MS21042L5	Nut
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Comment: Qty.: 40.0000 Each(s)/Unit Total : 40.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
40	MS21042L5	Nut	M101648

PL 6/10/10

Date: Monday, 02/10/2006 9:27:09 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 24966

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

LB 06/10/11 (1)

21.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PPR

Identify and Stock

Location:

DEU E

PU 9/10/11 (1)

22.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DO 06/10/11

(1)

Job Completion



UL 06/10/11